



BRANZ Appraised

Appraisal No. 473 [2011]

SUPERFLEX™ EXTERNAL WATERPROOFING MEMBRANES

Appraisal No. 473 [2011]

Amended 08 August 2016



BRANZ Appraisals

Technical Assessments of products for building and construction.



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Product

- 1.1 Superflex™ External Waterproofing Membranes are liquid applied waterproofing membranes for use under ceramic or stone tile finishes on external decks and balconies.

Scope

- 2.1 Superflex™ External Waterproofing Membranes have been appraised for use as a waterproofing membrane for buildings within the following scope:
 - scope limitations of NZBC Acceptable Solution E2/AS1, Paragraph 1.1 with respect to building height and maximum floor plan areas; and,
 - with timber supporting structures designed and constructed in accordance with the NZBC; and,
 - with a substrate of fibre cement compressed sheet; and,
 - with decks that have a maximum size of 40 m².
- 2.2 Superflex™ External Waterproofing Membranes have also been appraised for use as a waterproofing membrane for external reinforced concrete pedestrian decks and balconies for buildings within the following scope:
 - up to 3 storeys with a maximum height from ground to eaves of 10 m and with a floor plan area limited only by seismic and structural control joints; and,
 - with the reinforced concrete structure designed and constructed in accordance with the NZBC.
- 2.3 This Appraisal is limited to decks and balconies within the following scope:
 - constructed to suitable falls [Refer Paragraph 12.3 - 12.9]; and,
 - with the membranes continually protected from exposure to UV [ultra violet] light and from physical damage by ceramic or stone tile finishes; and,
 - with decks and balconies designed and constructed such that deflections do not exceed 1/360th of the span; and,
 - with no steps within the deck level, no integral roof gardens and no down pipe discharging directly onto the deck.
- 2.4 Building structural movement and control joints in the substrate must be carried through to the tile finish. The design and construction of the substrate and movement and control joints are specific to each building, and therefore the responsibility of the building designer and building contractor and are outside the scope of this Appraisal.
- 2.5 Ceramic or stone tile finishes are outside the scope of this Appraisal.
- 2.6 The membranes must be installed by ARDEX New Zealand Ltd approved and trained applicators.

Building Regulations

New Zealand Building Code (NZBC)

3.1 In the opinion of BRANZ, Superflex™ External Waterproofing Membranes, if designed, used, installed and maintained in accordance with the statements and conditions of this Appraisal, will meet the following provisions of the NZBC:

Clause B2 DURABILITY: Performance B2.3.1 (b) 15 years. Superflex™ External Waterproofing Membranes will meet this requirement. See Paragraph 9.1.

Clause E2 EXTERNAL MOISTURE: Performance E2.3.1 and E2.3.2. Decks and balconies incorporating Superflex™ External Waterproofing Membranes will meet these requirements. See Paragraphs 12.3 - 12.9.

Clause F2 HAZARDOUS BUILDING MATERIALS: Performance F2.3.1. Superflex™ External Waterproofing Membranes will meet this requirement and will not present a health hazard to people.

3.2 This is an Appraisal of an **Alternative Solution** in terms of New Zealand Building Code compliance.

Technical Specification

4.1 Materials supplied by ARDEX New Zealand Ltd are as follows:

- **Superflex™ WPM001 Premixed Bathroom and Balcony** - A one part, polymer-based, ready-to-use, liquid-applied membrane containing micro-fibres, supplied as a light blue thixotropic paste in 6.5 kg [approximately 5 litres] and 20 kg [approximately 15 litres] pails.
- **Superflex™ WPM002 Two Part Bathroom and Balcony** - A fast drying, two part, flexible, cementitious-based, liquid applied membrane containing micro-fibres. It is supplied as Superflex™ WPM002 Part A Liquid in 10 and 20 kg pails and Superflex™ WPM002 Part B Powder in 10 kg multi-wall bags. When dry, the membrane is light grey in colour.
- **WPM 155 Rapid** - A one part, water-based polyurethane-acrylic, ready-to-use, liquid applied, rapid setting membrane. It is supplied as blue/grey colour in 4 and 15 litre pails.
- **ARDEX STB Tape** - A uncured butyle tape with a fleece layer that is used in the ARDEX WPM155 Rapid under tile waterproofing system.
- **Superflex™ Primer** - A water-based primer used to seal substrates and enhance the adhesion of the membranes. It is supplied as a red coloured liquid in 20 kg plastic containers.

Handling and Storage

5.1 All materials must be stored inside, up off concrete floors, in dry conditions, out of direct sunlight and out of freezing conditions. The materials in the original unopened packaging have a shelf life of 12 months from date of manufacture. Once opened, the materials must be used within 3 months.

Technical Literature

6.1 Refer to the Appraisals listing on the BRANZ website for details of the current Technical Literature for Superflex™ External Waterproofing Membranes. The Technical Literature must be read in conjunction with this Appraisal. All aspects of design, use, installation and maintenance contained in the Technical Literature and within the scope of this Appraisal must be followed.

Design Information

General

- 7.1 Superflex™ External Waterproofing Membranes are for use on decks and balconies where an impervious waterproof membrane is required to prevent damage to building elements and adjoining areas.
- 7.2 The membranes must be protected from exposure to UV light and from physical damage by ceramic or stone tile finishes.

- 7.3 The effective control of internal moisture must be considered at the design stage due to the impermeability of the membrane. Refer to BRANZ publication "Good Practice Guide, Membrane Roofing"
- 7.4 Movement and control joints may be required depending on the shape and size of the deck, and the finish specified. Design guidelines for control joints for tiles can be found in the BRANZ "Good Practice Guide, Tiling".
- 7.5 Timber framing systems must comply with NZS 3604, or where specific engineering design is used, the framing shall be of at least equivalent stiffness to the framing provisions of NZS 3604, or comply with the serviceability criteria of AS/NZS 1170. In all cases framing must be provided so that the maximum span of the substrate as specified by the substrate manufacturer is met and that all sheet edges are fully supported. Timber framing systems supporting the substrates must be constructed such that deflections do not exceed 1/360th of the span. Where NZS 3604 is used, the allowable joist spans given in Table 7.1 shall be reduced by 20%.

Substrates

Fibre Cement Compressed Sheet

- 8.1 Fibre cement compressed sheet must be manufactured to comply with the requirements of AS 2908.2 and must be specified by the manufacturer as being suitable for use as an external decking substrate. The fibre cement sheet must be of a thickness to meet specific structural design requirements and must be secured to the structure to resist wind uplift and all other forces acting on the deck or balcony, such as deflection from gravity and live loads. Installation must be in accordance with instructions of the manufacturer.

Concrete

- 8.2 Concrete substrates must be to a specific engineering design meeting the requirements of the NZBC, such as concrete construction to NZS 3101.

Durability

Serviceable Life

- 9.1 Superflex™ External Waterproofing Membranes, when subjected to normal conditions of environment and use, are expected to have a serviceable life of at least 15 years and be compatible with ceramic or stone tiling finishes with a design service life of 15-25 years.

Maintenance

- 10.1 No maintenance of the membrane will be required provided significant substrate movement does not occur and the tile finish remains intact. Regular checks must be made of the tiling to ensure it is sound and will not allow moisture to penetrate. Any cracks or damage must be repaired immediately by repairing the tiling and any grout or sealant.
- 10.2 In the event of damage to the membrane, the tiling must be removed and the membrane repaired by removing the damaged portion and applying as for new work.
- 10.3 Drainage outlets must be maintained to operate effectively, and tile finishes must be kept clean. Cleaning materials that may affect polymer based membranes must not be used.

Prevention of Fire Occurring

- 11.1 Separation or protection must be provided to Superflex™ External Waterproofing Membranes from heat sources such as fire places, heating appliances, flues and chimneys. Part 7 of NZBC Acceptable Solutions C/AS1 - C/AS6 and NZBC Verification Method C/VM1 provide methods for separation and protection of combustible materials from heat sources.

External Moisture

- 12.1 Decks and balconies must be designed and constructed to shed precipitated moisture. They must also take account of snowfalls in snow prone areas. A means of meeting code compliance with NZBC Clause E2.3.1 is given by the Technical Literature which gives details aligned with NZBC Acceptable Solution E2/AS1.

- 12.2 When installed in accordance with this Appraisal and the Technical Literature, Superflex™ External Waterproofing Membranes will prevent the penetration of water and will therefore meet code compliance with NZBC Clause E2.3.2. The membrane is impervious to water and will give a weathertight deck or balcony.
- 12.3 The minimum fall to decks and balconies must be 1 in 40 and gutter must be 1 in 100 and all falls must slope to an outlet. Inadequate falls will allow moisture to collect and increase the risk of deterioration of the membrane and tiling finish.
- 12.4 Superflex™ External Waterproofing Membranes are impermeable; therefore a means of dissipating construction moisture must be provided in the building design and construction to meet code compliance with NZBC Clause E2.3.6.
- 12.5 Deck and balcony falls must be built into the substrate and not created with mortar screeds applied over the membrane.
- 12.6 Allowance for deflection and settlement of the substrate must be made in the design of the deck or balcony to ensure falls are maintained and no ponding of water can occur.
- 12.7 Drainage flanges must be used for any outlet and must be fitted with a grate or cage to reduce potential sources of blockages. An overflow must be provided where the deck or balcony does not drain to an external gutter or spouting.
- 12.8 Penetrations and upstands of the membrane must be raised above the level of any possible flooding caused by blockage of deck and balcony drainage.
- 12.9 The design of details not covered by the Technical Literature is subject to specific weathertightness design and is outside the scope of this Appraisal.

Installation Information

Installation Skill Level Requirement

- 13.1 Installation of the membranes must be completed by ARDEX New Zealand Ltd approved and trained applicators that have experience in the application of waterproofing membranes and understand waterproofing principles.
- 13.2 Installation of substrates must be completed by tradespersons with an understanding of deck and balcony construction, in accordance with instructions given within the ARDEX New Zealand Ltd Technical Literature and this Appraisal.

Preparation of Substrates

- 14.1 Substrates must be dry, clean and stable before installation commences. Surfaces must be smooth and free from nibs, sharp edges, dust, dirt or other materials such as oil, grease or concrete formwork release agents. All surface defects must be filled to achieve an even and uniform surface.
- 14.2 The relative humidity of the concrete must be 75% or less before membrane application. Concrete substrates can be checked for dryness by using a hygrometer, as set out in BRANZ Bulletin No. 424.
- 14.3 The moisture content of a timber substructure must be a maximum of 20% and fibre cement must be dry with no ponding water at time of membrane application. This will generally require the fibre cement sheets to be covered until just before the membranes are laid, to prevent rain wetting.

Membrane Installation

- 15.1 Installation must not be undertaken where the substrate surface temperature is below 10°C or above 35°C.
- 15.2 Superflex™ WPM002 Two Part Bathroom and Balcony liquid and dry components must be mixed and left to stand for 5 minutes before re-mixing, then applying. Superflex™ WPM001 Premixed Bathroom and Balcony and WPM 155 Rapid must be thoroughly stirred before application.
- 15.3 The membranes must be applied in a minimum of two coats at the rates set out in the Technical Literature to give a total finished thickness of 1.0 - 1.5 mm. Subsequent coats must be applied in an opposite direction to the previous coat.
- 15.4 Application can be made by roller (medium/long nap), brush (long bristle), or a flat steel trowel.

- 15.5 Reinforcement fabric is bedded into the wet layer between coats to provide movement protection at wall/wall and wall/floor junctions, or any other areas such as joints in the flooring substrate, floor cracks, or around penetrations in the membrane. ARDEX STB tape must be used with WPM 155 to take advantage of the rapid/fast drying features.
- 15.6 It is strongly recommended to protect the membranes with temporary covers until it is fully cured in case of mechanical damage or rain wetting.
- 15.7 Clean up may be undertaken with water.

Tiling

- 16.1 The membranes must be fully cured before tiling. The cured membranes must be protected at all times to prevent mechanical damage, so may require temporary covers until the finishing is completed.
- 16.2 Tiling must be undertaken in accordance with AS 3958.1 and the BRANZ "Good Practice Guide, Tiling". The compatibility of tile adhesive must be confirmed with the adhesive manufacturer or ARDEX New Zealand Ltd.

Inspections

- 17.1 Critical areas of inspection for waterproofing systems are:
 - Construction of substrates, including crack control and installation of bond breakers and movement control joints.
 - Moisture content of the substrate prior to the application of the membrane.
 - Acceptance of the substrate by the membrane installer prior to application of the membrane.
 - Installation of the membrane to the manufacturer's instructions, particularly installation to the correct thickness and use of reinforcement.
 - Membranes curing and integrity prior to the installation of tiles, including protection from moisture, frost and mechanical damage during curing.

Health and Safety

- 18.1 Safe use and handling procedures for the membrane systems are provided in the Technical Literature. The products must be used in conjunction with the relevant Materials Safety Data Sheet for each membrane.

Basis of Appraisal

The following is a summary of the technical investigations carried out:

Tests

- 19.1 The following testing of Superflex™ WPM001 Premixed Bathroom and Balcony and Superflex™ WPM003 Two Part Bathroom and Balcony has been undertaken by ARDEX Australia Pty Ltd research and development laboratory: water vapour transmission; water absorption; tensile strength and elongation before and after UV exposure, immersion in bleach, immersion in industrial detergent and immersion in water. Test methods and results were reviewed by BRANZ and found to be satisfactory.
- 19.2 The following testing of Superflex™ WPM001 Premixed Bathroom and Balcony was undertaken by the Commonwealth Scientific Industrial Research Organisation [CSIRO] Australia:
 - In accordance with ANSI A118.10 for ICBO Evaluation Service - dimensional stability; waterproofness; shear strength to ceramic tile and cement mortar; and fungal and micro-organism resistance.
 - In accordance with AS 1145 - behaviour under cyclic strain.
- 19.3 Testing of Superflex™ WPM001 Premixed Bathroom and Balcony and Superflex™ 3 Two Part Bathroom and Balcony has been undertaken by BRANZ for low temperature flexibility and peel adhesion after heat/humidity aging.

- 19.4 The following testing of WPM 155 Rapid was undertaken by various organisations:
- Durability testing to AS/NZS 4858 Appendix A including effect of heat aging, bleach, detergent and water on tensile strength and elongation.
 - Cyclic movement resistance requirements of AS/NZS 4858:2004 Appendix B.
 - Water Vapour Transmission using both wet and dry cup methods from ASTM E96.
 - Water transmission behaviour following the procedures of AS/NZS 4858 Appendix C.
- The above test methods and results have been reviewed by BRANZ and found to be satisfactory.

Other Investigations

- 20.1 An assessment was made of the durability of the Superflex™ External Waterproofing Membranes by BRANZ technical experts.
- 20.2 Site visits have been carried out by BRANZ to assess the practicability of installation, and to examine completed installations.
- 20.3 The Technical Literature has been examined by BRANZ and found to be satisfactory.

Quality

- 21.1 The manufacture of the membrane has not been examined by BRANZ, and details regarding the quality and composition of the materials used were obtained by BRANZ and found to be satisfactory.
- 21.2 The quality management system of the membrane's manufacturer has been assessed by BRANZ and found to be satisfactory.
- 21.3 The quality of supply of the membrane system materials to the market is the responsibility of ARDEX New Zealand Ltd.
- 21.4 Quality on site is the responsibility of the ARDEX New Zealand Ltd approved and trained applicators.
- 21.5 Designers are responsible for the substrate design, and building contractors are responsible for the quality of construction of substrate systems in accordance with the instructions of the substrate manufacturer, ARDEX New Zealand Ltd and this Appraisal.
- 21.6 Building owners are responsible for the maintenance of the tiling systems in accordance with the instructions of ARDEX New Zealand Ltd.

Sources of Information

- AS 2908.2: 2000 Cellulose-cement products - Flat sheet.
- AS 3958.1: 2007 Ceramic tiles - Guide to the installation of ceramic tiles.
- AS/NZS 1170: 2002 Structural design actions.
- AS/NZS 4858: 2004 Wet area membranes.
- NZS 3101: 2006 Concrete structures standard.
- NZS 3604: 2011 Timber-framed buildings.
- Acceptable Solutions and Verification Methods for New Zealand Building Code External Moisture Clause E2, Ministry of Business, Innovation and Employment, Third Edition July 2005 [Amendment 6, 14 February 2014].
- Ministry of Business, Innovation and Employment Record of Amendments for Compliance Documents and Handbooks.
- The Building Regulations 1992.
- Good Practice Guide, Tiling, BRANZ, April 2015.
- Good Practice Guide Membrane Roofing, BRANZ, October 2015.



Amendments

Amendment No. 1, dated 31 January 2012.

This Appraisal has been amended to update clause changes as required by the introduction of NZS 3604: 2011 and NZBC Acceptable Solution E2/AS1 Third Edition, Amendment 5.

Amendment No. 2, dated 19 June 2013.

This Appraisal has been amended to update clause changes as required by the introduction of NZBC Fire Clauses C1 - C6 Protection from Fire and A3 Building Importance Levels.

Amendment No. 3, dated 27 March 2015.

This Appraisal has been amended to add WPM 155 Rapid.

Amendment No. 4, dated 08 August 2016.

This Appraisal has been amended to match Appraisal Holder marketing protocol.



In the opinion of BRANZ, **Superflex™ External Waterproofing Membranes** are fit for purpose and will comply with the Building Code to the extent specified in this Appraisal provided they are used, designed, installed and maintained as set out in this Appraisal.

The Appraisal is issued only to **ARDEX New Zealand Limited**, and is valid until further notice, subject to the Conditions of Appraisal.

Conditions of Appraisal

1. This Appraisal:
 - a) relates only to the product as described herein;
 - b) must be read, considered and used in full together with the Technical Literature;
 - c) does not address any Legislation, Regulations, Codes or Standards, not specifically named herein;
 - d) is copyright of BRANZ.
2. **ARDEX New Zealand Limited:**
 - a) continues to have the product reviewed by BRANZ;
 - b) shall notify BRANZ of any changes in product specification or quality assurance measures prior to the product being marketed;
 - c) abides by the BRANZ Appraisals Services Terms and Conditions.
 - d) Warrants that the product and the manufacturing process for the product are maintained at or above the standards, levels and quality assessed and found satisfactory by BRANZ pursuant to BRANZ's Appraisal of the product.
3. BRANZ makes no representation or warranty as to:
 - a) the nature of individual examples of, batches of, or individual installations of the product, including methods and workmanship;
 - b) the presence or absence of any patent or similar rights subsisting in the product or any other product;
 - c) any guarantee or warranty offered by **ARDEX New Zealand Limited**.
4. Any reference in this Appraisal to any other publication shall be read as a reference to the version of the publication specified in this Appraisal.
5. BRANZ provides no certification, guarantee, indemnity or warranty, to **ARDEX New Zealand Limited** or any third party.

For BRANZ



Pieter Burghout
Chief Executive
Date of Issue:
15 April 2011