

## GECKO® HOT MELT® GLUE STICK MINI DATA SHEET

**Product Code:** 21411 (10 pack), 21412 (30 pack),  
21413 (10 pack Coloured), 21414 (590 pack),  
21610 (2950 pack)

**Product Name:** GECKO® Hot Melt® Glue Stick Mini

### Description

GECKO® Hot Melt® Glue Stick Mini is a translucent, high viscosity and slow setting general purpose white glue stick. It is designed for use on paper, cloth and plastic related applications.

### Characteristics

- ✓ High Viscosity
- ✓ General Purpose
- ✓ Slow Setting



### Technical Data

<i>Base:</i>	Synthetic Resin (Ethylene Vinyl Acetates)
<i>Colour:</i>	Translucent/white
<i>Softening Point (°C):</i>	86 +/- 5 (Ring and Ball)
<i>Set Time:</i>	45 – 50 seconds
<i>Water Resistance:</i>	Excellent
<i>Application Temperature:</i>	160°C - 190°C

### Viscosity

Temperature (°C)	Viscosity (cps)	
	Average (cps)	Variance (cps)
170°C	16500	2500

### Applications

- ✓ Paper
- ✓ Cloth
- ✓ Plastic

HOLDFAST® recommends preliminary compatibility tests prior to application.

### Application

*Method:* Gecko® Hot Melt® Glue Gun

### Precaution

- Keep unused adhesives in a closed carton and away from dusty areas.
- Glue applicator is hot, avoid touching any part of the application other than its glue tank handle when adding new glue sticks.

### FDA Status:

Product compositions meet requirement of in-direct food additives regulation **21 CFR 175.105 – Adhesives.**

### Health and Safety Recommendation

- Apply the usual industrial hygiene
- Please refer to the MSDS for more detailed information.

### Remark

*The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.*

**If any clarification is required, please contact Holdfast Technical Services or email [sales@holdfast.co.nz](mailto:sales@holdfast.co.nz).**

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